

1. A solvent blend having a vapor pressure less than 0.1 mm Hg at 20° C comprising
 - 30% to 60% by weight of a petroleum distillate having a vapor pressure of less than 0.1 mm Hg at 20° C;
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 - 20% to 50% by weight of a glycol ether soluble in said petroleum distillate and having a vapor pressure of less than 0.1 mm Hg at 20° C;
 - at least 10% of a C₁-C₄ ester having a carbon chain length less than 18 and having a vapor pressure of less than 0.1 mm Hg at 20° C.

2. The solvent blend claimed in claim 1 wherein said petroleum distillate is a hydro treated light petroleum distillate.
3. The solvent blend claimed in claim 1 wherein glycol ether is selected from the group consisting of propylene glycol n-butyl ether, propylene glycol n-propyl ether, diethylene glycol monobutyl ether, ethylene glycol monobutyl ether, dipropylene glycol methyl ether, tripropylene glycol methyl ether, dipropylene glycol n-propyl ether, dipropylene glycol mono n-butyl ether, tripropylene glycol mono n-butyl ether, propylene glycolphenyl ether and propylene glycol n-butyl ether, and blends thereof.
- 5 4. The solvent blend claimed in claim 1 wherein said ester is a methyl ester.
5. The solvent blend claimed in claim 1 wherein said ester is a monobasic ester.
6. The solvent blend claimed in claim 1 wherein said ester has a carbon length of 12 or less.
7. The solvent blend claimed in claim 1 emulsified in water at a concentration of from about 1 to about 50 by weight.

8. A method of removing grease from a surface comprising applying to said surface the solvent blend claimed in claim 1.